

# MIG 22 RIFLE

## USER'S MANUAL



WARNING: READ THE INSTRUCTIONS AND SAFETY PRECAUTIONS IN THIS MANUAL CAREFULLY BEFORE USING THE FIREARM.



# ROCK ISLAND ARMORY

## USER'S MANUAL MIG 22 RIFLE

### SAFETY, INSTRUCTION AND PARTS MANUAL



As a responsible owner of this firearm, you must read the instructions and warnings in this manual carefully. Before using this firearm, make sure you understand thoroughly the contents of this manual.

This manual must always be in the firearm's carrying case whenever the owner/user brings it or when it transfers ownership. A copy of this manual is available upon request from:

*ARMSCOR PRECISION INTERNATIONAL  
150 N Smart Way, Pahrump NV 89060  
E-mail: [support@armscor.com](mailto:support@armscor.com)*

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## MAINTENANCE



# 01 | STATEMENT OF LIABILITY

## INTRODUCTION

Congratulations on your purchase of MIG 22 rifle! This rifle is one of the finest rimfire rifles ever produced and developed by Armscor, guaranteed to meet all expectation for quality, performance and durability.

The MIG 22 rifle is a modern sporter/military styled rimfire rifle originally designed for shooting sports competition. This rifle was purposely built to upstage everything in its class. Almost every part of this rifle is billet-machined from T6 aircraft aluminum and chrome-moly tool steel - no other production rimfire is built this tough.

## STATEMENT OF LIABILITY

This rifle is classified as a firearm or dangerous weapon. It is expressly understood that we assume no liability for its resale or unsafe handling under local laws and regulations. Armscor assumes no responsibility for physical injury or property damage resulting from either intentional or accidental discharge, or for the function of the firearm subjected to influence beyond their control. Armscor will honor no claims which may result from careless handling, unauthorized adjustments, defective or improper ammunition, corrosion or neglect. Examine your firearm carefully at the time of purchase. It should be forwarded immediately to the factory or its sales agent if any adjustment of any kind of required.

### State-By-State Warnings



#### CALIFORNIA STATE WARNING

*CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING FIREARMS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON. IT IS UNLAWFUL TO USE A MAGAZINE WITH A CAPACITY OVER 10 ROUNDS.*



#### MASSACHUSETTS STATE WARNING

*IT IS UNLAWFUL TO CARRY ANY MAGAZINE OR BELT WHICH HOLDS MORE THAN TEN ROUNDS, UNLESS AUTHORITY IS GRANTED BY THE BOSTON POLICE COMMISSIONER. IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.*



#### NEW YORK STATE WARNING

*IT IS UNLAWFUL TO CARRY ANY MAGAZINE OR BELT WHICH HOLDS MORE THAN SEVEN ROUNDS, UNLESS AUTHORITY IS GRANTED BY THE STATE OF NEW YORK. THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATED FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS.*

## 03 | SAFETY PRECAUTIONS

Safety must be the first and constant consideration of every person who handles firearms and ammunition. The person with a firearm in his possession has an important responsibility. He/she must know how to use his/her firearm safely:

1. Always check the firearm for live ammunition when picked up, drawn from the holster, handed to, or received from another person.
2. Never point the firearm at anything you do not intend to shoot.
3. Never cock the hammer of the firearm unless you are ready to immediately shoot it. Do not even insert your finger in the trigger guard until you are ready to shoot.
4. Avoid dry firing even with dummy cartridges, unless the same is performed on a regular target range or at a known inanimate target.
5. When holding the firearm that is ready to fire, be absolutely certain that it is not pointed at any part of your body or at any person within your immediate vicinity.
6. Beware of obstructions in barrel. If, when firing, a weak or peculiar report is heard, cease firing and inspect the barrel for an obstruction. Remove magazine then check to insure there is no obstruction in barrel or chamber.
7. When a misfire or a "dud" is experienced keep the pistol pointed at the target for at least ten seconds before inspecting the firearm; a delayed firing may occur.
8. Remove magazine and ensure chamber and barrel are free of foreign objects.
9. When possible, wear shooting glasses and hearing protectors when firing.
10. Do not shoot at a hard surface, or water for the bullet can glance off and travel in unpredictable directions with considerable velocity.
11. Avoid drinking alcoholic beverages when handling the firearm.

### **WARNING:**

*DO NOT ATTEMPT TO USE ANY FIREARM WITHOUT HAVING A COMPLETE UNDERSTANDING OF ITS PARTICULAR CHARACTERISTICS AND SAFE USE.*

### **WARNING:**

*YOU SHOULD NEVER DEPEND ON A SAFETY MECHANISM OR ANY OTHER MECHANICAL DEVICE TO JUSTIFY CARELESS AND IMPROPER HANDLING.*

### **WARNING:**

*THIS FIREARM WAS MANUFACTURED TO PERFORM PROPERLY WITH THE ORIGINAL PARTS AS DESIGNED. PLEASE MAKE SURE ANY PARTS YOU BUY ARE INSTALLED CORRECTLY AND THAT NEITHER REPLACEMENTS NOR ORIGINALS ARE ALTERED OR CHANGED. PUTTING A FIREARM TOGETHER INCORRECTLY OR WITH MODIFIED PARTS CAN RESULT IN DAMAGED FIREARM, DANGER, AND INJURY OR DEATH. ANY MODIFICATIONS TO FIREARM WILL VOID FACTORY WARRANTY.*

# 04 | ABOUT THE FIREARM

## SPECIAL FEATURES

- One-Piece billet-machined aircraft aluminum receiver with a unique captured recoil system for easy disassembly and cleaning.
- Take down style barrel and buttstock assemblies for quick takedown of the rifle.
- Specially designed, high-impact polymer grip.
- Serrated thumb surface lever for non-slip operation

*Notes:*

*Specification and features are subject to change without prior notice.*

## RECOMMENDED AMMUNITION



The MIG 22 rifle is chambered for cal. 22LR cartridge manufactured in accordance with industry standards. This rifle was tested with exceptional performance on Armscor .22 LR high velocity solid point and hollow point ammunition, and should be your first choice for good result (other recommended brands are Winchester, Remington, CCI, PMC Premium Lines and High Velocity Ammunition). Non-standard or improperly loaded cartridges affect accuracy and cause mechanical feeding problems. Always check for the following possible defects before loading the ammunition into your pistol:

1. Lead deformation on the front and shoulder
2. Improper crimping
3. Damaged case rims.



**CAUTION**

**NEVER USE CARTRIDGES OF UNKNOWN CALIBER, ORIGIN AND LOAD IT IS EXTREMELY DANGEROUS TO USE A CARTRIDGE WHOSE PRESSURE IS GREATER THAN INDUSTRY STANDARDS, AS THE FIREARM MAY BE DAMAGED, AND MAY CAUSE DEATH OR SERIOUS INJURY TO THE SHOOTER OR OTHER PERSONS.**

# 05 | TECH SPECS

Model	MIG 22 STANDARD	MIG 22 TARGET	MIG 22 TACTICAL
Caliber	.22LR		
Action	Semi-auto, recoil operated		
Magazine Capacity	15 rounds		
Barrel	Ordnance steel, precision rifled bull barrel		
Barrel Length	413mm. / 16.25in.	457mm. / 18in.	413mm. / 16.25in.
Overall Length	838mm. / 33in.	889mm. / 35in.	Extended: 882mm. / 34.75in. Standard: 787mm. / 31in.
Overall Width	57mm. / 2.25in.		
Overall Height	178mm. / 7in.		
Trigger Pull	0.91kg. / 2lbs. (Long Travel)		
Weight Unloaded	2.83kg. / 6.25lbs.	3.63kg. / 8lbs.	2.85kg. / 6.28lbs.
Finish	Matte (Parkerized steel / Anodized aluminum)		
Safety	Lever Operated		
Stock	Polymer Buttstock and pistol grip	Skeletonized buttstock unit and polymer pistol grip	Polymer Retractable Buttstock, Handguard & Pistol Grip
Rifling Twist	Right hand, 1 turn in 400mm.(16in.)		
Number of Grooves	6		
Other Feature	With Picatinny rail for scope mounting and accessory mounting with Threaded Muzzle		

*Notes:  
Specification and features are subject to change without prior notice.*

# 06 | BASIC PARTS

## MIG 22 RIFLE BASIC PARTS

PART NAME	PART NUMBER
*Barrel (Std.)	MIG001
**Barrel (Bull/Target)	MIG001A
Barrel Locator Pin	MIG002
Barrel Lock Screw	MIG003
*Barrel Nut (Std.)	MIG004
**Barrel Nut (Tgt.)	MIG004A
Ejector	MIG005
Ejector Pin	MIG006
Hammer	MIG007
Hammer Bushing	MIG008
Hammer Pin	MIG009
Hammer Pin Lock Screw	MIG010
Hammer Strut	MIG011
Hammer Strut Pin	MIG012
Hammer Strut Spring	MIG013
*Handguard Tube (Std.)	MIG014
**Handguard Tube (Tgt.)	MIG014A
Handguard Tube End Cap	MIG015
Magazine Release	MIG016
Magazine Release Lock	4525
Magazine Release Spring	MIG018
Receiver	MIG019
Safety Lever	MIG020
Safety Lever Ball Bearing	15008B
Safety Lever Bearing Spring	MIG022
Safety Lever Lock Pin	MIG023
Sear	MIG024

PART NAME	PART NUMBER
Sear Adjusting Screw	MIG025
Sear Pin	MIG026
Sear Return Plunger Screw	MIG027
Sear Return Plunger	MIG028
Sear Return Spring	MIG029
Trigger	MIG030
**Trigger Adjusting Screw (Tgt.)	MIG031
Trigger Bar Disconnecter	MIG032
Trigger Bar Disconnecter Pin	MIG033
Trigger Bar Disconnecter Riser Pin	MIG033
Trigger Bar Disconnecter Spring	MIG034
Trigger Pin	MIG006
Trigger Spring	MIG036
Bolt	MIG037
Bolt Charging Handle	MIG038
Extractor Pin	MIG039
Extractor	MIG040
Extractor Spring	MIG034
Firing Pin Retaining Pin	MIG042
Firing Pin	MIG028
Firing Pin Spring	MIG034
Firing Pin Spring Pin	MIG045
*Receiver Cover (Standard)	MIG046
**Receiver Cover (Target)	MIG046A
Receiver Cover Screw	MIG027
Recoil Spring	MIG048
Recoil Spring Guide	MIG049

## MIG 22 RIFLE BASIC PARTS

PART NAME	PART NUMBER
Recoil Spring Guide Bushing	MIG050
★ Magazine Box	MIG051
★ Magazine Box Back Strap	MIG052
Magazine Box Back Strap Retaining Screw	MIG027
Magazine Follower	MIG053
Magazine Spring	MIG054
Magazine Spring Retainer	MIG055
★★ Magazine Base Pad	MIG056
*Buttstock (Std.)	MIG057
**Buttstock Band Connector (Tgt.)	MIG058
**Buttstock Bent Tube (Tgt.)	MIG059
**Buttstock Bent Tube Pin (Tgt.)	MIG028
**Buttstock Collar Scret (Tgt.)	MIG061
Buttstock Rod	MIG062
Buttstock Rod Pin	MIG063
Buttstock Screw	MIG064
*Buttstock Screw Retainer (Std.)	MIG065
*Buttstock Spacer	MIG066
*Buttstock Tube (Std.)	MIG067
**Buttstock Tube (Target)	MIG067A
*Buttstock Tube Plug (Std.)	MIG068
**Buttstock Tube Plug (Target)	MIG068A
Buttplate (Std.)	MIG069
Buttplate (Tgt.)	MIG070
Pistol Grip	MIG071
Pistol Grip Screw	MIG072
Pistol Grip Screw Washer	MIG073

*Notes:*

*All parts not marked with asterisk or star are common to the standard and target models. Single asterisk (\*) marks parts exclusively for standard model only and double asterisk (\*\*) marks parts exclusively for target model only. Single star (★) marks parts exclusively for aluminum magazine box only and double star (★★) marks part exclusively for polymer magazine box only. When ordering parts, it is necessary to specify the model and the caliber aside from the part number.*

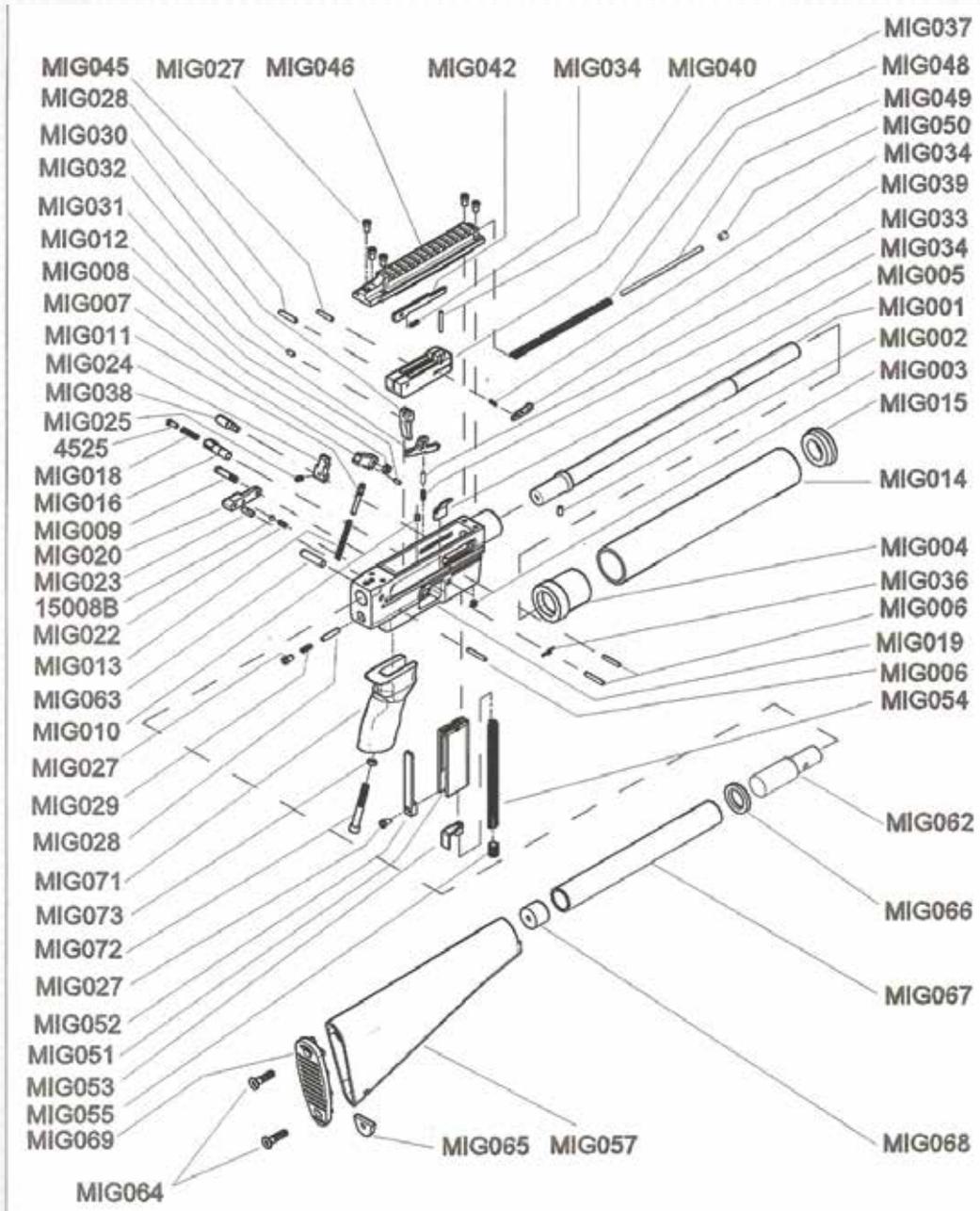


### NEW YORK STATE WARNING

*THE GUN SHOULD BE STORED IN ROOMS WITH DRY ATMOSPHERE AND WITH THE LEAST HUMIDITY. IT SHOULD NOT BE STORED ENCASED IN LEATHER OR ANYTHING THAT WILL ATTRACT AND HOLD MOISTURE, CAUSING THE METAL PARTS TO RUST.*

# 08 | EXPLODED VIEWS

## MIG 22 RIFLE



# 09 | OPERATING INSTRUCTIONS

Basic gun safety should always be the main concern when shooting with this new rifle. The MIG 22 rifle is very user-friendly with its modern ergonomics, left side charging handle, and easy to reach magazine release. Be sure to familiarize yourself with the rifle before going to the range to fire.

When you are at the range, always remember these golden rules of safety:

1. Always be aware of the muzzle and keep it pointed down range at all times!
2. Never point a firearm at anything you don't intend to destroy!
3. Only chamber a loaded round when you are prepared and ready to fire!
4. Always engage the thumb safety upon loading of the rifle, and when there is a lapse of time between the shots you are firing!
5. Always remain calm and focused while at the range and firing!

## WARNING:

*ALWAYS KEEP THE RIFLE POINTED IN A SAFE DIRECTION WHEN LOADING AND UNLOADING. INSPECT THE CHAMBER AND BORE OF THE BARREL FOR ANY OBSTRUCTION, EXCESSIVE OIL OR GREASE. FAILURE TO DO SO MAY RESULT IN GUN DAMAGE AND/OR INJURY TO THE SHOOTER OR THOSE NEARBY.*

## LOADING



To load the magazine, place the first cartridge in the front end of the magazine follower and push it down until it can be slid in under the feed lips of the magazine. Place the second cartridge on top of the first and force it down in the same way as the first one. Repeat this procedure until the magazine contains the number of cartridges you intend to load. (Note: Refer to the specification for the magazine capacity).

To load the rifle, insert the loaded magazine into the magazine clearance at the bottom of the receiver just forward of the trigger guard and push it up until the magazine release engages in its slot locking in place. Hold the pistol grip firmly with your firing hand while resting the butt end on your side supported by your arm. Hold the bolt handle with your left fingers and pull it to the rear as far as it will go. Then, release the bolt handle smartly. A cartridge is now loaded in the chamber and the rifle is ready to fire. Push the safety lever downward to "safe" position and leave it there until you are ready to shoot.

## FIRING



To fire the rifle, press the safety lever up to the "fire" position. Hold the pistol grip with your right hand while resting the butt end on your right shoulder, obtain the correct sight alignment and sight picture and squeeze the trigger. To fire successive shots, the trigger must be released and squeezed repeatedly. If you intend not to shoot or cease firing, remember you have a loaded gun in your hand. First, keep the gun pointed in a safe direction and keep your finger off the trigger. Then, unload the gun by following the unloading procedure below.

## UNLOADING



To unload, press the magazine release and remove the magazine. Cock the bolt and inspect the chamber to make sure that the rifle is clear and unloaded. If there is a shell or unfired cartridge in the chamber it will eject upon cocking the bolt. Your gun is now unloaded.

# 10 | BASIC DISASSEMBLY & REASSEMBLY

## DISASSEMBLY

### A. TAKEDOWN

1. If you have mounted any optic sight, remove it first.
2. Remove the handguard by placing the gun between the knees and gripping the handguard firmly, turning it counter clockwise until it is completely unthreaded.  
NOTE: The target model has an additional serscrew on the barrel nut that must be lossened before unscrewing the handguard.
3. Gently slide the handguard off the barrel carefully to avoid scratching the barrel finish.
4. Loosen the barrel screw at the bottom of the barrel nut seat of the receiver.
5. Pull the barrel forward out of the barrel hole of the receiver.  
NOTE: Do not forget to lightly tighten the screw back into place before putting the handguard back to prevent damaging the barrel nut portion of the handguard.
6. Remove the buttstock assembly by loosening the top buttstock screw (around two turns) and lightly punching out the buttstock rod pin. The buttstock assembly can now be pulled out from the receiver.

### B. BOLT DISASSEMBLY

1. Remove the receiver cover screws on top of the receiver assembly.
2. Unscrew the bolt charging handle and pull it out.
3. Grasp the sight rail and slowly pull the receiver cover including the bolt upward to disengage unit from the receiver.
4. To detach bolt from the receiver cover, push with a small punch the end of the recoil spring guide, located at the from of the receiver cover, rearward until it disengages from the receiver cover wall. Slowly lift the bolt out and slide it towards the from end to disengage from the recoil spring guide. Once the bolt is removed, the recoil spring guide and recoil spring guide bushing can be taken out from thee receiver cover.
5. To remove the firing pin, punch out the firing pin retaining pin and pull the firing pin rearward of the bolt. Make sure that the firing pin spring will not escape during the process.

# 11 | BASIC DISASSEMBLY & REASSEMBLY

## REASSEMBLY

### A. BOLT ASSEMBLY

1. Place the firing pin and firing pin spring back into place and attach the firing pin retaining pin,
2. Place the receiver cover upside down on a flat surface. Insert the recoil spring guide into the recoil spring and bushing and locate it into the bolt from the rear. Move the assembly upside down and compressing the spring, align the rear end of the recoil spring guide with the rear hole on the inside wall of the receiver cover. Once guided, slowly push the bolt rearward to compress the spring while lowering the bolt into the cavity on the receiver cover and making sure that the recoil spring guide does not protrude on the front portion of the bolt, until the bolt is properly seated. With the right hand pressing the bolt, push the rear end of the recoil rod until flush at both ends.
3. Holding the assembly on the sight rail, slowly slide it into place by going in at a slight angle, front end first, until the receiver cover is properly seated on top of the receiver.
4. Attach the bolt charging handle by screwing it into the bolt.
5. Attach the receiver cover screws & tighten it moderately.

### B. STOCK ASSEMBLY

1. To re-attach the buttstock assembly, simply slide the buttstock rod into the receiver and rotate it a little just to align the holes.
2. Push the buttstock rod pin into the hole (if the pin goes in hard, the buttstock rod may be in incorrect position).
3. Tighten the buttstock screw.

### C. BARREL-RECEIVER ASSEMBLY

1. To reassemble the barrel, loosen the barrel lock screw, then place the barrel into the receiver with the locking pin at the bottom. Tighten the barrel lock screw to fix the barrel in place.
2. Gently slide the hand guard over the barrel and screw it on until snug.

# 12 | MAINTENANCE

## CARE AND MAINTENANCE

With proper care, your MIG 22 rifle will provide you with years of dependable service. It should be inspected, cleaned and oiled periodically to ensure that it remains in good condition and functions safely and reliably. Doing the job requires no total disassembly of the mechanical parts. Under normal cleaning purposes, field stripping or dismounting of the bolt assembly and barrel is sufficient. It is important to clean the barrel of your MIG 22 rifle after 300-500 rounds and the internals after every 500-1000 rounds to ensure that your rifle functions properly.

### BARREL

1. Detach the barrel as per disassembly procedure.
2. Using a new brass-bristled bore brush and rod, push the rod from the chamber end through the barrel 3-5 times to remove the lead in the bore.
3. For thick leading in the chamber, use a good copper/lead solvent and a brush to remove it.

### INTERNALS

1. Disassemble the parts by following the bolt disassembly procedure.
2. Wipe all the parts with a clean cloth to remove the powder residue.
3. Clean the firing pin and firing pin tract thoroughly with a paper towel wrapped around a thin metal strip to remove any gummy build-up especially near the front end.
4. Clean the corners of the breech face and under the extractor using a toothpick.
5. To clean the upper receiver, use a clean cloth or paper towel to wipe the bolt clearance surfaces.
6. To clean the lower receiver, use a blowgun to remove dirt in that area by compressed air.

*Notes:*

*Do not disassemble the lower receiver unless you are a qualified gunsmith. Use a towel or cloth to wipe through the barrel bed to ensure that it is clean.*

The longevity of your MIG 22 rifle depends on how well you clean and lubricate the internal workings of the gun. After cleaning the parts thoroughly, re-oil them as follows:

1. Using a moly/trigger type grease, dab a little on the hook and on the face of the hammer.
2. Using a fropper filled with WD-40 or other light penetrating lubricant, place a small amount on the following internals: brass hammer bushing, trigger pivot pin, sear and disconnect engagement and bottom of the bolt clearance. If you are using a squirt bottle, simply spray all the internals lightly. Do not flood the area as too much light oil will just run out of the gun. (NOTE: Always make sure the screw and holes are free of oil to prevent them from loosening. Clean them with rubbing alcohol and a Q-tip or compressed air and put a small drop of liquid adhesive at the bottom of each screw during assembly.)

#### **WARNING:**

*NEVER USE SOLVENT OF ANY KIND ON THE MIG 22 RIFLE. SIMPLY USE CLEAN CLOTH, Q-TIPS AND COMPRESSED AIR. A LITTLE BIT OF WD-40 CAN ALSO HELP REMOVING POWDER RESIDUE, BUT SPRAY ON TO A CLOTH AND NOT DIRECTLY INTO THE GUN, AS THERE ARE SEVERAL GLUED JOINTS THAT CAN BE AFFECTED BY SOLVENTS AND LIGHT OILS. WHEN STORING THE GUN FOR A PROLONGED PERIOD OF TIME, IT IS NECESSARY TO OIL IT HEAVILY WITH AN ACID-FREE LUBRICANT. THE EXTERNAL PARTS MUST BE COATED WITH AN ANTI-RUST OIL OR GREASE TO PREVENT MOISTURE FROM SETTLING ON THE METAL AND SIPPING INTO THE INTERNAL MECHANISM CAUSING THE PARTS TO RUST AND MALFUNCTION. BEFORE USAGE THE RIFLE MUST BE CLEANED AND WIPED DRY AGAIN AS DISCUSSED ABOVE.*



SCAN QR

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## STORAGE AND TRANSPORTATION

When storing the firearm and ammunition, store in separate locations, store ammo in a cool, dry location.

When storing the gun for a prolonged period of time, It is necessary to oil it heavily with an acid-free lubricant. The external parts must be coated with an anti-rust oil or grease to prevent moisture causing the parts to rust and malfunction. Before usage, the rifle must be cleaned and wiped dry again as discussed previously.

### **WARNING:**

*CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING FIREARMS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON.*

### **WARNING:**

*THE FIREARM SHOULD BE RE-STORED IN ROOMS WITH A DRY ATMOSPHERE AND WITH THE LEAST HUMIDITY. IT SHOULD NOT BE STORED ENCASED IN LEATHER OR ANYTHING THAT WILL ATTRACT AND HOLD MOISTURE, CAUSING IT TO RUST.*

## ORDERING PARTS

Visit RIA website to browse, learn more about and purchase parts and ammunition for all of your Rock Island Armory products.

 [www.advancedtactical.com](http://www.advancedtactical.com)



## WARRANTY REGISTRATION

Armcor's warranty covers its firearms and parts. We offer limited lifetime warranty on our products for their intended purpose. As with any product, abuse, gunsmithing by an unqualified person and normal wear and tear are excluded. Additionally, if the firearm was modified and/or repaired by an unqualified gunsmith without permission from Armcor, then the warranty will be void. If warranty work should be required, return the firearm to the address listed below. There is no refund for the shipping cost. Gunsmithing services are available by registered Armcor Gunsmithers. Please email the address below.

To register your firearm, please go to [www.rockislandarmory.com/support-center/warranty/](http://www.rockislandarmory.com/support-center/warranty/) and complete online warranty form. In comments section, write warranty registration and press submit. You can also go to [www.rockislandarmory.com](http://www.rockislandarmory.com) and press warranty section at the bottom.

For more information on warranty, visit [www.rockislandarmory.com](http://www.rockislandarmory.com), or email [support@armcor.com](mailto:support@armcor.com)

Armcor Precision International  
150 North Smart Way  
Pahrump, NV 89060  
Email: [support@armcor.com](mailto:support@armcor.com)

## IMPORTANT WARRANTY INFORMATION

Our Rock Island Armory rifles are warranted to function only with Factory Brass Cased Ammo and the Original Factory Magazine. Use of Handloads is not covered in Warranty of Repair for the function of the Firearm.

DUE TO THE FIT AND TIGHTNESS OF FIREARM, RIA RECOMMENDS A BREAK-IN PERIOD OF 500 ROUNDS.

### THIS IS HOW YOU VOID YOUR WARRANTY

- \* Refinishing your RIA firearm
- \* Misuse, Mishandling, Dropping your RIA Firearm
- \* Firing Remanufactured or Reloaded Ammunition
- \* Not properly reassembling your RIA Firearm resulting in damage, ie reverse plugs!
- \* Any addition of after market parts
- \* Unauthorized repairs done by any other than Rock Island Armory

### LIMITS ON WARRANTY (will not cover)

- \* Finish, Holster wear, Scratches, Chemical damage
- \* After Market Magazines
- \* Damage to Factory Magazines
- \* Sights not installed by Rock Island Armory
- \* Recoil Springs

WE RESERVE THE RIGHT TO CHARGE FOR LABOR, PARTS AND SHIPPING TO RETURN YOUR RIA FIREARM BACK TO FACTORY SPECIFICATIONS IF IT HAS BEEN ALTERED.

## NOTES



[WWW.ROCKISLANDARMORY.COM](http://WWW.ROCKISLANDARMORY.COM)

